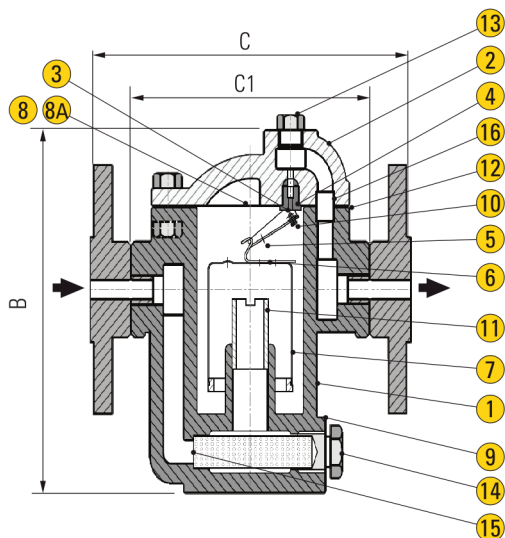


STEAM TRAP INVERTED BUCKET TYPE

CAST IRON / DUCTILE IRON /
CAST STEEL / STAINLESS STEEL

HELS
HOSE-EXPANSION JOINT-LEVEL CONTROL-STEAM TRAP

ESCO
Steam Traps



APPLICATION

Suitable for steam
(Refer to corrosion resistance table for
valve materials selection).

SPECIFICATION

Size Range	1/2" to 2-1/2"
Body Material	Cast Iron, Ductile Iron, Cast steel, Stainless Steel
Pressure Rating	Up to 64 Bar
Working Temperature	Up to 425°C
Connection	Threaded, Socket weld, Flanged end

MATERIAL

Parts	Material
1 Bonnet	CI ASTM A48 Class 30
2 Body	CI ASTM A48 Class 30
3 Valve	Chrome Steel
4 Valve Seat	Chrome Steel
5 Lever	SS304
6 Bucket Clip	SS304
7 Bucket	SS304
8 Guide Pin Plate	SS304
8A Guide Pin	SS304
9 Strainer Gasket	Steel
10 Valve Clip	SS304
11 Internal Tube	Steel Pipe
12 Gasket	SS304 + Graphite
13 Bonnet Plug	Steel
14 Strainer Plug	Steel
15 Screen	SS304
16 Thimble	SS304

DIMENSIONS

Unit : mm

Size (DN)	B	Flanged	Threaded
		C	C1
15	153	128	195
20	181	128	195
25	228	174	229
32	314	211	261
40	349	232	355
50	413	258	398

*Specification given are subject to changed without further notice.